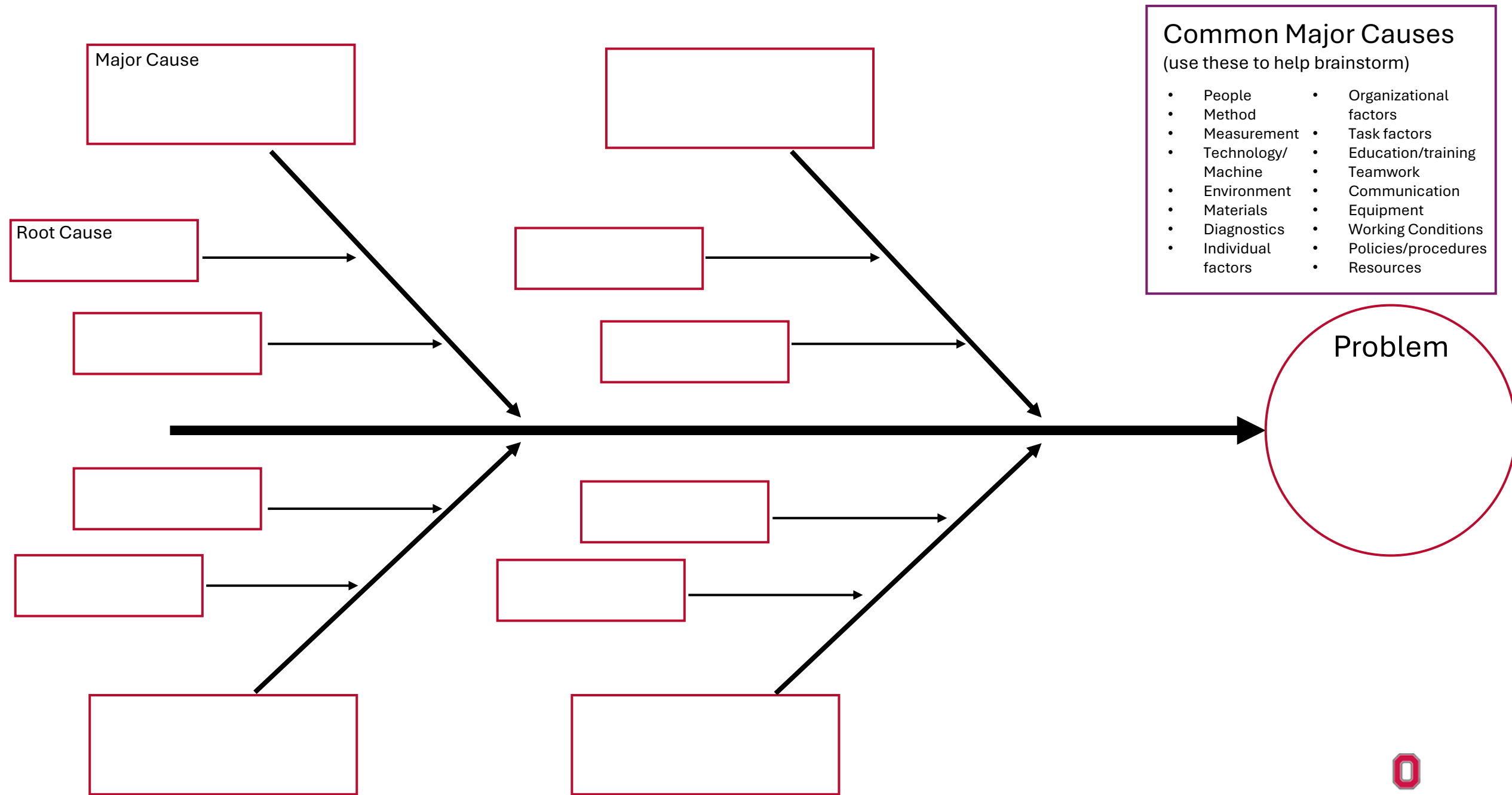


Common Major Causes

(use these to help brainstorm)

- People
- Method
- Measurement
- Technology/ Machine
- Environment
- Materials
- Diagnostics
- Individual factors
- Organizational factors
- Task factors
- Education/training
- Teamwork
- Communication
- Equipment
- Working Conditions
- Policies/procedures
- Resources



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